

## **Door Hinge Repair**

#6501 Date 9/7/06

1. Extract old hinge pin from hinge assy.
2. Drill hinge side B in a drill press with a 7/16" drill bit to accept new bushing.
3. Press new bushing into hinge side B and drill to 9/32" to accept new hinge pin.
4. On some early models you may need to drill side A to 19/64" for clearance.
5. Coat pin with supplied lubricant and assemble as shown in diagram. Excess length may be trimmed as needed.

